

R5 Calibration

Calibration and Repair Service
Serial No: 18503043
Cert No: 1793178
Cal Date: 20 Mar 2023

Recal Due:

DPN 175 Lammas Road, Corby, Northants, NN17 9RS

Calibration Certificate Do Not Destroy

Calibration Certificate Attached: 1793178

OD ref: 1217662785

5mm Travel Digital Indicator

first

IMPORTANT INFORMATION

Simply detach the label in the top right hand corner of the new front sheet and apply to your instrument as required.



Calibration
Calibration and Repair Service

Serial No: 2A345G02 Cert No: 123456 Cal Date: 01 May 2014

Recal Due:

DPN 175 Lammas Road, Corby, Northants, NN17 9RS

For Re-Calibration of your unit please email: calibration.uk@rs-components.com or call us on 01536 405545 to arrange free collection. Please quote serial number when returning.





CERTIFICATE OF CALIBRATION

Issued by: RS Components Ltd

Date Issued:

20 Mar 2023

Certificate No. 1793178





0310

R5 Calibration

Calibration and Repair Service

DPN 175, Lammas Rd, Weldon Industrial Est Corby, Northants, NN17 9RS

Tel: 01536 405545 Fax: 01536 401590 Page 1 of 3 Pages

Paul Frost

Client

TOTAL LABORATORY SERVICES LTD

BLANDFORD FORUM

DORSET DT11 8ST

Instrument

5mm Travel Digital Indicator

Serial No.

18503043

Client Reference

N/A

Procedure ID.

D03_1100 # Rev. P4

Date of Calibration

20 Mar 2023

Remarks

This certificate reports recorded values for the instrument 'As Received'.

Uncertainties

The reported expanded uncertainties are based on a standard uncertainty multiplied by a coverage factor k = 2, providing a level of confidence of approximately 95%. The uncertainty evaluation has been carried out in accordance with UKAS requirements.

For certificate statements of conformity see Appendix SCQAR 533 The following calibration results relate only to the items defined above.

This certificate is issued in accordance with the laboratory accreditation requirements of the United Kingdom Accreditation Service. It provides traceability of measurement to the SI system of units and/or to units of measurement realised at the National Physical Laboratory or other recognised national metrology institutes

This certificate may not be reproduced other than in full, except with the prior written approval of the issuing laboratory.

CERTIFICATE OF CALIBRATION

UKAS Accredited Calibration Laboratory No. 0310

R5 Calibration

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Certificate No. 1793178

Page 2 of 3 Pages

Environment

The ambient temperature and relative humidity throughout the calibration were (20 ± 2) °C and (40 ± 20) %RH respectively.

Calibration

The instrument was held in a temperature controlled environment for a period of not less than 4 hours prior to calibration which was performed using a DTI calibration tester and in accordance with RS Calibration procedure MLCP25 and the results compared with the manufacturers specification.

Measured Value (mm)

Repeatability:

0.001

Hysteresis error

0.001

Calibration of indicator:

Tested			Indicator	
Size		Limit	Reading	Deviation
mm		mm	mm	mm
			Up	Up
0.00	±	0.005	0.000	0.000
0.20	±	0.005	0.200	0.000
0.40	±	0.005	0.400	0.000
0.60	±	0.005	0.600	0.000
0.80	±	0.005	0.800	0.000
1.00	±	0.005	1.000	0.000
2.00	±	0.005	2.000	0.000
2.50	±	0.005	2.500	0.000
3.00	±	0.005	2.999	-0.001
3.50	±	0.005	3.499	-0.001
4.00	±	0.005	3.999	-0.001
4.50	±	0.005	4.499	-0.001
5.00	±	0.005	4.999	-0.001
			Down	Down
5.00	±	0.005	4.999	-0.001
4.50	±	0.005	4.499	-0.001
4.00	±	0.005	4.000	0.000
3.50	±	0.005	3.500	0.000
3.00	±	0.005	3.000	0.000
2.50	±	0.005	2.500	0.000
2.00	±	0.005	2.000	0.000
1.00	±	0.005	1.000	0.000
0.80	±	0.005	0.800	0.000
0.60	±	0.005	0.600	0.000
0.40	±	0.005	0.400	0.000
0.20	±	0.005	0.200	0.000
0.00	±	0.005	0.000	0.000

Uncertainty of measurement ± 0.003 mm

CALIBRATED BY:- PKF

CERTIFICATE OF CALIBRATION

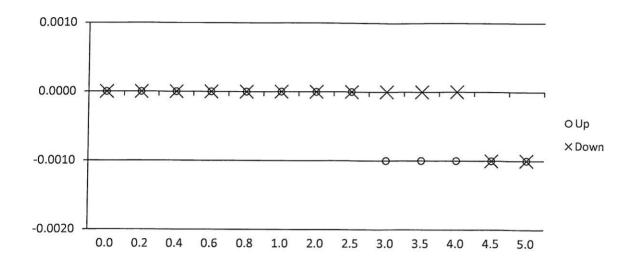
UKAS Accredited Calibration Laboratory No. 0310

R5 Calibration

Calibration and Repair Service

Certificate No. 1793178

Page 3 of 3 Pages



Reported values not annotated.

The instrument passed the stated specification, due allowance having been made for the uncertainty of measurement which carries no implication regarding the long term stability of the instrument.

END OF CALIBRATION

Appendix SCQAR533 Certificate Statements of conformity

RS Components is standardising how it reports conformity across all disciplines in line with requirements within ISO/IEC: 17025:2017.

Where the laboratory reports a statement of conformity to a specification, guidance has been drawn on reporting structure and decision rules from ILAC document series ILAC-G8:09/2019.

Unless otherwise instructed by you the Customer, acceptance limits applied are derived from the manufacturers specification or applicable standard (e.g. DIN, EEC, BS etc.) or where applicable: SCQAR532 RS Standard Limits for Calipers, available on request.

The statements found on this certificate produced by RS Components Laboratory are as follow:

1) Reported values with No Annotation:

The instrument **passed** the stated specification, even with allowance having been made for the uncertainty of measurement, which carries no implication regarding the long-term stability of the instrument.

2) Reported values annotated with "#"

The measured result is a **conditional pass** to the limit but by a margin less than the measurement uncertainty, it is therefore not possible to state compliance based on the stated level of confidence.

3) Reported values annotated with "##"

The measured result is a **conditional fail** to the limit but by a margin less than the measurement uncertainty, it is therefore not possible to state compliance based on the stated level of confidence.

4) Reported values annotated with "###"

The measured result **failed** the stated specification, even with allowance having been made for the measurement uncertainty.

