

CERTIFICATE OF CALIBRATION

ISSUED BY **LEE CALIBRATION SERVICES LTD.**

DATE OF ISSUE 30 Oct 2024

CERT NUMBER 25720



0635

LCS

LEE CALIBRATION SERVICES LTD.

Units 3 & 4 Rose Farm Business Park, Leicester, LE8 5QW

Telephone: 0116 237 4446

E. Mail: lee-calibration@btconnect.com

PAGE 1 OF 2 PAGES

APPROVED SIGNATORY

N. C. McDonald

G. Lee

E. McDonald ✓

Issued to Total Laboratory Services Ltd.
Blandford Forum
Dorset. DT11 8ST

Order Number 2024199

Description : M3 A used set of metric steel gauge blocks

Serial Number : 2024199

Cust. Asset No.

Report:-

Basis of calibration is to the accuracy requirements of BS EN ISO 3650:1999 Grade 2

This set of gauge blocks was measured at an ambient temperature of 20°C ± 1°C. The gauge blocks were calibrated for length and variation by measurement at 5 points, the centre point and at each corner, and the centre point deviations from nominal size and reported on page 2.

The measured values satisfied the tolerances specified in BS EN ISO 3650:1999 Grade 2

The statement of conformity to the specification is made in accordance with the simple/shared risk decision rule

(REF JCGM 106:2012 Section 8.2) where the expanded uncertainty is =<than the specification/tolerance.

The uncertainty of measurement is specified on page 2. This certificate relates only to the items calibrated on this certificate.

Comments:-

Certified by :- B MCDONALD

Traceability :-

Master Set no. :- 12095

Master Set Material :- steel

Comparator Used :- B 1941

Certificate No. :- 14239

Master Expansion Coefficient :- 11.5 ppm / °C

Software Version :- Slipsure 3.2.0.7

The reported expanded uncertainty is based on a standard uncertainty multiplied by a coverage factor $k=2$, providing a level of confidence of approximately 95%. The uncertainty evaluation has been carried out in accordance with UKAS requirements.

This certificate is issued in accordance with the laboratory accreditation requirements of the United Kingdom Accreditation Service. It provides traceability of measurement to the SI system of units and/or to units of measurement realised at the National Physical Laboratory or other recognised national metrology institutes. This certificate may not be reproduced other than in full, except with the prior written approval of the issuing laboratory.

CERTIFICATE OF CALIBRATION

LEE CALIBRATION SERVICES LTD.

UKAS ACCREDITED CALIBRATION LABORATORY NO. 0635

Continuation

CERT NUMBER
25720

PAGE OF PAGES 2 of 2

Date of Calibration :-

30 Oct 2024

Serial Number :

2024199

Cust. Asset No.

The centre measured deviation from nominal in units of 0.00001 mm

Gauge ID	Nominal	Deviation
160542	3.00	+22
07430	5.00	+9
08550	10.00	-10

Uncertainty of Measurement (\pm) Units 0.00001 mm

Gauges above 0 mm up to 10 mm 8

BS EN ISO 3650:1999 Grade 2

All Gauges are within tolerance

END OF REPORT

